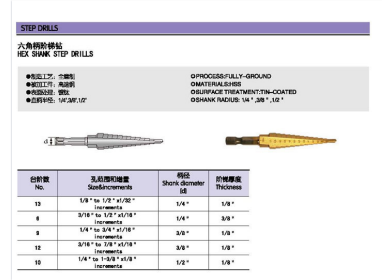


# Step Drill Bit Set

This step drill set features a hex shank for secure chucking and is designed for creating holes of varying sizes in thin materials. The drills are fully ground from high-speed steel (HSS) and feature a tin-coated surface treatment for enhanced durability and wear resistance.



## Product Overview

### High-Performance Step Drill Set

This professional-grade step drill bit set is designed for precision hole creation in thin materials. Fully ground from high-speed steel (HSS) and finished with a durable titanium nitride (TiN) coating, these bits offer excellent wear resistance and longevity. The set features versatile hex shanks for secure chucking, making them an ideal choice for a variety of drilling applications.

## Technical Specifications

### Surface Coating

TiN-Coated

### Material

High-Speed Steel (HSS)

### Available Shank Radii

1/4", 3/8", 1/2"

## Drill Bit Dimensions

### Drill Bit Specifications

Hole Range	Steps	Shank Diameter	Step Thickness
1/8" to 1/2"	13	1/4"	1/8"
3/16" to 1/2"	6	1/4"	3/8"
1/4" to 3/4"	9	3/8"	1/8"
3/16" to 7/8"	12	3/8"	1/8"
1/4" to 1-3/8"	10	1/2"	1/8"