

# Steel Drum Production Line

This steel drum production line is engineered for manufacturing closed, open, conical, and bituminous drums. It is capable of producing 100-220L drums and is suitable for use in oil, chemical, food, and beverage industries.



## ADDITIONAL IMAGES



## Overview



Consistent output quality across multiple drum types and finishes.

## Industrial Steel Drum Production Solutions

This automated production line is designed for high-efficiency manufacturing of standard 100-220L steel drums. Offering scalable throughput from 1 to 8 pieces per minute, the system is suitable for diverse industrial requirements including closed, open, conical, and bituminous drum formats. It provides a robust, professional-grade solution for industries ranging from chemical and petroleum to food and beverage processing.

## Performance

### Throughput and Capacity

**220 L**

Max Drum Capacity

**18 micron**

Max Paint Thickness

### Production Speed Options

Low Speed: 1-2 pcs/min, Medium Speed: 5-6 pcs/min, High Speed: 7-8 pcs/min

## Technical Specifications



Finished steel drum example featuring reinforced structural corrugations.



Professional finish application with high corrosion resistance.

## Standard Drum Dimensions

Metric	Value
Inner Diameter	571.5 mm
Outside Diameter	585 mm
Height	897 mm

## Material and Construction

- Applied Sheet: SPCC steel plate or cold-rolled sheet
- Material Thickness: 0.8-1.2 mm
- Closures: 2 standard closures
- Top Hole Configuration: One 3/4 inch + one 2 inch
- Corrugations: 6-10
- Finish: Nitro bake paint

## Global Reach



Global industrial presence and supply network coverage.

## Regulatory Standards

ISO 9001:2008 • CE Certified • Machinery Directive 2006/42/EC • Utility Model Patent