

Spiral Flute Threading Tap

This spiral flute tap is designed for threading holes in various materials. Its spiral flute design facilitates chip evacuation, making it suitable for blind holes.



ADDITIONAL IMAGES



Product Overview

Professional Grade Spiral Flute Taps

These high-performance spiral flute taps are engineered for efficient threading in machine shop environments. Constructed from premium HSSE cobalt-enriched high-speed steel, they offer superior wear resistance and durability for demanding applications. The specialized spiral flute design ensures effective chip evacuation, making them ideal for high-speed tapping operations in both blind and through holes.

Technical Specifications

Material	HSSE (High-Speed Steel with Cobalt)
Tolerance	H2
Available Thread Sizes	M4x0.7, M6x1.0, M10x1.5, M12x1.75

Performance Features

Primary Advantages

- High-speed machine tapping capability
- Advanced chip evacuation via spiral flutes
- Suitable for stainless steel (SUS) processing
- Hardened steel construction for extended tool life

Surface Coating

TiN Coated • Hardened