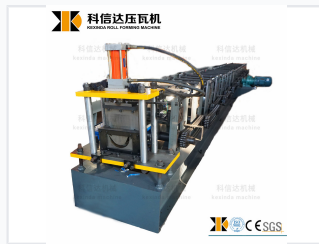


# Rain Gutter Roll Forming Machine

This machine is designed for the efficient production of rain gutters. It utilizes rollers to shape metal sheets into the desired gutter profile.



## ADDITIONAL IMAGES



## Product Overview

### High-Efficiency Rain Gutter Roll Forming Solution

This professional-grade cold roll forming machine is engineered for the continuous, high-volume production of residential and commercial rain gutters. By utilizing a multi-station roller system, it accurately transforms metal coil into durable, precisely shaped gutter profiles that offer superior longevity compared to traditional materials. Designed for streamlined integration into manufacturing workflows, the system includes automated feeding, hydraulic cutting, and an intuitive control panel for consistent quality and operational ease.

## Technical Specifications



Robust steel frame construction ensures stability during high-speed forming.

### Forming Parameters

**200 mm**

Min Plate Width

**600 mm**

Max Plate Width

**16 rows**

Forming Rows

**0.3 mm**

Min Thickness

**0.8 mm**

Max Thickness

### Compatible Materials

Color Steel Plate, Galvanized Steel, Aluminum, Copper

### Machine Dimensions

8.6m x 0.8m x 1.2m

## Operational Performance



High-quality output ensures durability and smooth surface finish.

### Performance Metrics

Metric	Value
Productivity	8-12 m/min
Roller Diameter	52 mm
Total Power	7 kW
System Weight	4.5 T

## System Components



Precision-engineered forming stations for consistent gutter geometry.

### Included Equipment

- Uncoiler
- Feed leading table
- Main forming machine
- Hydraulic cutting device
- Electrical control system
- Product output bracket