

Rain Gutter and Downpipe Forming Machine

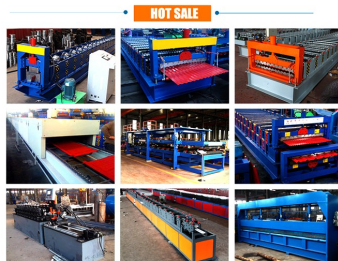
This automated machine forms round steel into rain gutters and downpipes. It ensures consistent quality and efficient operation.



ADDITIONAL IMAGES



Product Overview



Our machines feature beautiful appearance, simple operation, reasonable price, good quality and so on.

Automatic rolling mill machine designed for manufacturing round steel gutters and downpipes.

High-Efficiency Gutter Production

This automatic roll forming machine is designed for the high-precision manufacturing of round steel gutters and downpipes. By integrating automated forming stations with hydraulic cutting and PLC control systems, it enables seamless, efficient production suitable for demanding industrial environments. The resulting products offer enhanced durability compared to traditional materials, ensuring long-term performance and a professional finish for construction projects.

Technical Specifications



Roll forming system with multiple stations to shape metal into round profiles.

Suitable Materials	Color Steel Plate, Galvanized Steel, Aluminum, Pre-painted Steel
Plate Width	200-600mm
Plate Thickness	0.3-0.8mm
Forming Rollers	15 rows

Operational Metrics

Motor Power

7 kW

Total Power

Footprint Dimensions	8.6m x 0.8m x 1.2m
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System Features



Precision forming process showing finished blue gutter output.

Core Assemblies

- Uncoiler
- Feed leading table
- Main forming machine
- Hydraulic cutting device
- PLC Control system
- Product output bracket