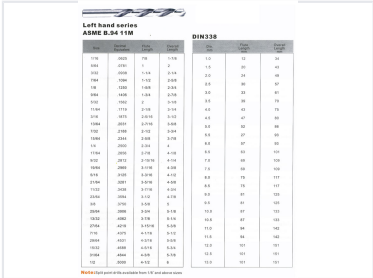


Left Hand ASME B94 11M Standard Drill Bit

This is a left-hand series drill bit. It conforms to ASME B94 11M standards.



Left hand series
ASME B94 11M

Size	Flute Length	Overall Length	DIN338	Flute Length	Overall Length
1/16	7/8	1-7/8	10	12	34
1/8	1-5/8	2-3/4	15	18	50
1/4	2-3/4	4	20	24	61
1/2	4-1/2	6	30	36	93
5/8	5-1/2	7	40	48	115
3/4	6-1/8	8	50	60	147
7/8	7-1/8	9	60	72	179
1	8-1/8	10	75	90	221
1 1/8	9-1/8	11	90	108	271
1 1/4	10-1/8	12	105	126	321
1 1/2	11-1/8	13	120	144	371
1 3/4	12-1/8	14	135	162	421
2	13-1/8	15	150	180	471
2 1/4	14-1/8	16	165	198	521
2 1/2	15-1/8	17	180	216	571
2 3/4	16-1/8	18	195	234	621
3	17-1/8	19	210	252	671
3 1/4	18-1/8	20	225	270	721
3 1/2	19-1/8	21	240	288	771
3 3/4	20-1/8	22	255	306	821
4	21-1/8	23	270	324	871
4 1/4	22-1/8	24	285	342	921
4 1/2	23-1/8	25	300	360	971
4 3/4	24-1/8	26	315	378	1021
5	25-1/8	27	330	396	1071
5 1/4	26-1/8	28	345	414	1121
5 1/2	27-1/8	29	360	432	1171
5 3/4	28-1/8	30	375	450	1221
6	29-1/8	31	390	468	1271
6 1/4	30-1/8	32	405	486	1321
6 1/2	31-1/8	33	420	504	1371
6 3/4	32-1/8	34	435	522	1421
7	33-1/8	35	450	540	1471
7 1/4	34-1/8	36	465	558	1521
7 1/2	35-1/8	37	480	576	1571
7 3/4	36-1/8	38	495	594	1621
8	37-1/8	39	510	612	1671
8 1/4	38-1/8	40	525	630	1721
8 1/2	39-1/8	41	540	648	1771
8 3/4	40-1/8	42	555	666	1821
9	41-1/8	43	570	684	1871
9 1/4	42-1/8	44	585	702	1921
9 1/2	43-1/8	45	600	720	1971
9 3/4	44-1/8	46	615	738	2021
10	45-1/8	47	630	756	2071
10 1/4	46-1/8	48	645	774	2121
10 1/2	47-1/8	49	660	792	2171
10 3/4	48-1/8	50	675	810	2221
11	49-1/8	51	690	828	2271
11 1/4	50-1/8	52	705	846	2321
11 1/2	51-1/8	53	720	864	2371
11 3/4	52-1/8	54	735	882	2421
12	53-1/8	55	750	900	2471
12 1/4	54-1/8	56	765	918	2521
12 1/2	55-1/8	57	780	936	2571
12 3/4	56-1/8	58	795	954	2621
13	57-1/8	59	810	972	2671

Product Overview

Precision Engineering for Reverse Drilling

These left-hand drill bits are manufactured to comply with the ASME B94.11M standard, ensuring consistent performance for industrial applications. Designed for reverse rotation, they are ideal for removing broken studs or bolts and are available in a comprehensive range of fractional inch and DIN338 metric sizes. Each bit is engineered for durability, with split-point geometry available on all sizes from 1/8" and above to enhance centering accuracy.

Standards & Compliance

Compliance Standards	ASME B94.11M, DIN338
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Product Features

Key Features

Left-Hand Rotation • Split Point (1/8"+) • Fractional Inch Sizing • DIN338 Metric Sizing

Technical Dimensions

Imperial Size Reference

Size	Decimal	Flute Length	Overall Length
1/16	.0625	7/8	1-7/8
1/8	.1250	1-5/8	2-3/4
1/4	.2500	2-3/4	4
1/2	.5000	4-1/2	6

Metric (DIN338) Size Reference

Dia (mm)	Flute Length (mm)	Overall Length (mm)
1	12	34
3	33	61
6	57	93
13	101	151