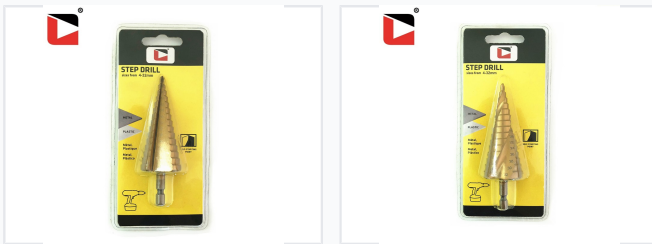


HSS Step Drill Bit

This high-speed steel step drill bit is designed for drilling holes in metal and plastic. The stepped design allows for drilling multiple hole sizes with a single bit.



ADDITIONAL IMAGES



Product Overview

High-Performance HSS Step Drill Bits

These high-speed steel (HSS) step drill bits are engineered for versatility and precision, allowing for multiple hole sizes to be drilled with a single tool. Featuring a self-starting point, these bits eliminate the need for pilot holes and ensure accurate placement on various materials. Available in a range of material compositions and surface treatments, they are suitable for professional applications in metalworking and fabrication.

Technical Specifications

Surface Treatments

Bright finished • Tin-coated • Zr-coated • Black-oxidized

Shank Options

- Round Shank
- Three-Side Shank
- Hex Shank
- Hex Shank With a Step

Available Materials

HSS 4241, HSS 4341, HSS 9341, M2, M35, M42

Flute Type

Straight Flute, Spiral Flute

Application & Performance

Material Compatibility

Grade	Compatible Materials
HSS4241	Aluminum, Iron, Plastic
HSS6542/M2	Aluminum, Iron, Carbon Steel, Plastic
HSSCO/M35	Aluminum, Iron, Carbon Steel, Stainless Steel, Plastic

Manufacturing Process

Fully Ground