

High-Speed Steel Step Drill Bit Set

This high-speed steel step drill bit set is fully ground and Tin-coated. It is designed for creating multiple hole sizes with a single bit.



Product Overview

High-Performance Step Drill Bit Set

This high-speed steel (HSS) step drill bit set is engineered for precision and versatility in metalworking applications. Featuring a durable, fully ground construction with a TiN-coated surface treatment, these bits offer extended tool life and reduced friction. Designed for creating multiple hole sizes with a single tool, this set provides an efficient solution for drilling various diameters without the need for frequent bit changes.

Technical Specifications

Surface Treatment

TiN-Coated

Material	High-Speed Steel (HSS)
Manufacturing Process	Fully Ground
Available Shank Diameters	1/4", 3/8", 1/2"

Set Configurations

Set Sizes Included

- 4-12
- 4-20
- 4-30

Detailed Drill Specifications

Individual Bit Dimensions

Model No.	Hole Range	Increments	Shank Diameter
13	1/8" - 1/2"	1/32"	1/4"
6	3/16" - 1/2"	1/16"	1/4"
9	1/4" - 3/4"	1/16"	3/8"
12	3/16" - 7/8"	1/16"	3/8"
10	1/4" - 1-3/8"	1/8"	1/2"