

# High-Speed Steel Step Drill Bit Set

This high-speed steel step drill bit set is designed for drilling holes in various materials. Each bit features multiple steps, allowing for drilling holes of different sizes with a single bit.



## ADDITIONAL IMAGES



## Overview

### Professional High-Speed Steel Step Drill Set

This high-speed steel step drill bit set is engineered for precision drilling across various materials, making it an essential tool for electrical, plumbing, and automotive professionals. The bits feature a titanium coating for enhanced durability and extended service life while ensuring clean, accurate cuts. With multiple steps per bit, this set allows for drilling a wide range of hole sizes without the need for frequent tool changes.

## Technical Specifications

### Material

HSS 4241 • Titanium Coated

### Shank Type

Hex Shank

## Set Composition

### Key Performance Metrics

**3 pcs**

Total Pieces

**20 mm**

Max Diameter

**3 mm**

Min Diameter

### Drill Bit Size Ranges

Drill Bit	Size Range	Steps (mm)
Small Bit	4-12 mm	4, 6, 8, 10, 12
Medium Bit	3-12 mm	3, 4, 5, 6, 7, 8, 9, 10, 11, 12
Large Bit	4-20 mm	4, 6, 8, 10, 12, 14, 16, 18, 20

## Applications

### Key Features

- Multi-step design for versatile hole sizing
- Titanium coating reduces friction and heat
- High-speed steel construction for long life
- Hex shank for secure grip in drill chucks

### Recommended Applications

Electrical, Plumbing, Automotive, Metalworking