

# High-Speed Steel Drill Bit Set

This drill bit set is made of high-speed steel. It features multiple surface treatments and manufacturing processes to suit a variety of drilling needs.



## Product Overview

### Professional High-Speed Steel Drill Bit Set

This comprehensive set of high-speed steel (HSS) drill bits is engineered to meet diverse drilling requirements across various materials. The collection features a wide range of manufacturing processes, including roll-forged and fully ground techniques, paired with multiple surface treatments such as titanium coating and black oxide. Designed for durability and precision, these bits offer solutions ranging from general-purpose utility to high-performance drilling in tougher materials.

## Technical Specifications

Size Range	1-13mm
Material Grades	4241, 4341, W4, M2, M35

## Manufacturing & Finish

### Manufacturing Processes

- Roll-forged
- Fully ground

### Surface Treatments

Black Oxide • Polished • Titanium-Coated • Bright Finished • Black-Brown Finished • M35 Amber

### Process & Coating Matrix

Manufacturing	Finish/Coating
Roll-forged	Black Oxide
Roll-forged	Polished
Roll-forged	Titanium-Coated
Fully ground	Bright Finished
Fully ground	Black Oxide
Fully ground	Titanium-Coated
Fully ground	Black-Brown Finished
Fully ground	M35 Amber