

# Gutter Roll Forming Equipment

This roll forming machine is designed for manufacturing gutters with consistent quality. It uses a series of rollers to gradually shape metal into the desired gutter profile.



## ADDITIONAL IMAGES



## Overview

### High-Efficiency Gutter Production

This gutter roll forming machine is engineered for the precise and efficient manufacture of metal gutters. It features a robust, multi-stage forming line that gradually shapes metal sheets into consistent profiles, suitable for high-volume production. Equipped with an integrated hydraulic cutting system and PLC control, the machine ensures accurate length control and operational ease while minimizing material waste.

## Technical Specifications

Forming Speed	15 m/min
Roll Stations	19
Main Motor Power	5.5 kW
Material Thickness Capacity	0.5 - 0.8 mm
Shaft Material	45# Steel
Shaft Diameter	70 mm
Production Tolerance	±1.5 mm

## Decoiler Details

Decoiler Capacity	3000 kg
Max Raw Material Width	550 mm
Inner Coil Diameter	508-610 mm

## System Components

### Included Components

- 3-ton Passive De-coiler
- Main Roll Forming Machine
- Hydraulic Cutting System
- Hydraulic Station
- PLC Control System
- Run-out Table (3M x 2)