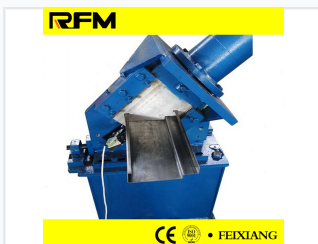


Door Frame Forming Machine

This door frame forming machine is designed for efficient and precise production. It utilizes a series of rollers to gradually shape metal sheets into the desired door frame profile.



ADDITIONAL IMAGES



Overview

Industrial Door Frame Solution

This industrial-grade roll forming machine is engineered for the high-volume, precise production of door frames. Built with a robust 400H steel base and 16 forming stations, it ensures consistent profile quality from galvanized steel or iron sheets. The system includes an integrated hydraulic pump and advanced control panel, making it a reliable solution for demanding manufacturing environments.

Certifications

CE, ISO 9001, SGS

Performance Metrics

Key Performance Metrics

15 m/min

Max Working Speed

16 steps

Forming Stations

5 T

Machine Weight

Material Compatibility

Material Specifications

- Galvanized steel
- Iron sheet
- Thickness: 1-2mm
- Yield strength: Below 550mpa

Technical Details

Line Components

Item	Quantity
Decoiler	1 set
Main forming machine	1 set
Control panel	1 pcs
Hydraulic pump	1 pcs
Cutting device	1 pcs
Manual holder	1 pcs

Mechanical Construction

- Machine base: 400H steel plate welded
- Frame: 20mm middle plate
- Roller material: Cr15 with quenching
- Shaft: 45# steel, 90mm diameter
- Transportation: 1.5 inch chain

Operational Requirements

Operational Requirements

- Voltage: 380V/50Hz/3P
- Motor: 11 kW
- Pump: 4 kW
- Labor required: 2-3 workers
- Electric support wires: 8m²

Service and Support

Warranty & Support

- Warranty: 2 years
- After-sales service: 24/7 online support
- Engineer service overseas available
- Delivery time: 45 days after deposit