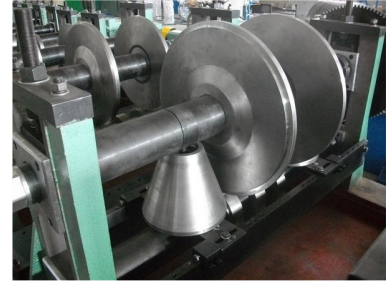
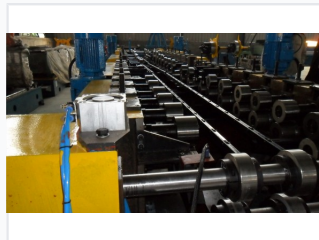


Cable Tray Roll Forming Machine

This cable tray roll forming machine is designed for efficient and precise manufacturing. It shapes metal sheets into cable tray profiles using a series of rollers and forming stations.



ADDITIONAL IMAGES



Overview

High-Efficiency Cable Tray Production

This industrial roll forming machine is engineered for the precise and automated manufacturing of cable trays. Featuring an adjustable design, it allows for the production of various cable tray dimensions by simply replacing punching moulds and adjusting roller distances. The system supports high-volume manufacturing with continuous forming capabilities, ensuring consistent quality and dimensional accuracy for mild and galvanized steel materials.

Technical Specifications

Material Thickness	1.75 mm
Steel Width Range	100mm - 860mm
Line Speed	3.75 M/min
Continuous Forming Speed	12.5 M/min
Compatible Materials	Mild steel, Galvanized steel coil

Operational Features

Operation Modes

Automatic • Manual

Production Flow

- Decoiler
- Flattening
- Feeding & Punching
- Forming
- Cut-to-length
- Collection

Key Components

Equipment Breakdown

Component
Decoiler
ML-900 Flattening Device
Servo Feeding
JF21-200B Punching
Forming Machine
Cut-to-length Device