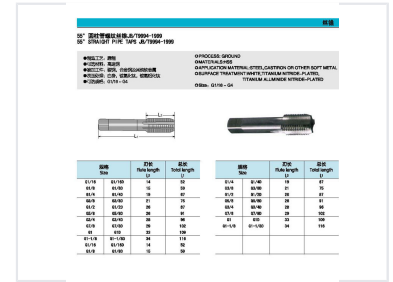


55° Straight Pipe Tap

This ground 55° straight pipe tap is made from HSS. It is suitable for use on steel, cast iron, and other soft metals.



Product Overview

55° Straight Pipe Tap

This 55° straight pipe tap is manufactured according to the JB/T9994-1999 standard, designed for high-performance threading in industrial applications. Utilizing a precision-ground manufacturing process and high-speed steel (HSS) construction, it ensures durability and consistent thread quality. It is suitable for machining steel, cast iron, and various soft metals, offering versatility for diverse manufacturing needs.

Technical Specifications

Suitable Materials

- Steel
- Cast Iron
- Soft Metals

Standard	JB/T9994-1999
Process	Ground
Material	HSS (High-Speed Steel)
Surface Treatments	White, Titanium Nitride-Plated, Titanium Aluminide Nitride-Plated

Dimensions

Size and Length Reference

Size	Flute Length (L2)	Total Length (L1)
G1/16	14	52
G1/8	15	59
G1/4	19	67
G3/8	21	75
G1/2	26	87
G5/8	28	91
G3/4	28	96
G7/8	29	102
G1	33	109
G1-1/8	34	116