

Steel Drum Production Line

This steel drum production line is engineered for manufacturing closed, open, conical, and bituminous drums. It is capable of producing 100-220L drums and is suitable for use in oil, chemical, food, and beverage industries.



ADDITIONAL IMAGES



Overview



Consistent output quality across multiple drum types and finishes.

Industrial Steel Drum Production Solutions

This automated production line is designed for high-efficiency manufacturing of standard 100-220L steel drums. Offering scalable throughput from 1 to 8 pieces per minute, the system is suitable for diverse industrial requirements including closed, open, conical, and bituminous drum formats. It provides a robust, professional-grade solution for industries ranging from chemical and petroleum to food and beverage processing.

Performance

Throughput and Capacity

220 L

Max Drum Capacity

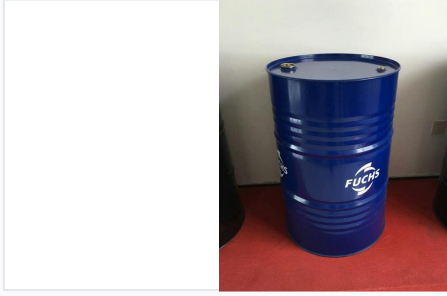
18 micron

Max Paint Thickness

Production Speed Options

Low Speed: 1-2 pcs/min, Medium Speed: 5-6 pcs/min, High Speed: 7-8 pcs/min

Technical Specifications



Finished steel drum example featuring reinforced structural corrugations.



Professional finish application with high corrosion resistance.

Standard Drum Dimensions

Metric	Value
Inner Diameter	571.5 mm
Outside Diameter	585 mm
Height	897 mm

Material and Construction

- Applied Sheet: SPCC steel plate or cold-rolled sheet
- Material Thickness: 0.8-1.2 mm
- Closures: 2 standard closures
- Top Hole Configuration: One 3/4 inch + one 2 inch
- Corrugations: 6-10
- Finish: Nitro bake paint

Global Reach



Global industrial presence and supply network coverage.

Regulatory Standards

ISO 9001:2008 • CE Certified • Machinery Directive 2006/42/EC • Utility Model Patent