

# HSS Step Drill Bit

This HSS step drill bit is designed for drilling multiple hole sizes with a single drill bit. It features a spiral flute for fast drilling and a stepped design for creating holes from 4mm to 32mm.



## Product Overview

### High-Speed Steel Step Drill Bit

This titanium-coated HSS step drill bit is engineered for versatility and durability, allowing users to drill multiple hole sizes with a single tool. Its spiral flute design ensures fast, efficient drilling performance across various materials including metal, copper, nickel, magnesium, and zinc. Designed for professional use, this bit simplifies workflows by eliminating the need to frequently change drill bits.

## Technical Specifications

Hole Size Range	4mm to 32mm
Total Length	102 mm
Shank Diameter	10 mm
Compatible Materials	Metal, Copper, Nickel, Magnesium, Zinc

## Key Features

### Drilling Capabilities

<b>4 mm</b> Min Hole Size	<b>32 mm</b> Max Hole Size	<b>102 mm</b> Total Length
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### Design Highlights

Titanium Coated • Spiral Flute • Stepped Design • Fast Drilling

### Available Step Sizes

- 4
- 6
- 8
- 10
- 12
- 14
- 16
- 18
- 20
- 22
- 24
- 26
- 28
- 30
- 32