

High-Speed Steel Drill Bit with 135° Split-Point

This high-speed steel drill bit features a 135° split-point and black and bronze oxide finish. It conforms to ASME B.94 11M standards and is designed for general purpose drilling in metal, wood, and plastic.



These Flats 135° Split-Point High-Speed Steel Black & Bronze Oxide ASME B.94 11M

Size	Material	Flats	Point
1/16	2025	78	1.78
5/64	2025	7	1.78
3/32	2025	1.14	2.14
7/64	2025	1.52	2.52
1/8	2025	1.90	2.90
9/64	2025	1.58	2.08
5/32	2025	2	2.18
11/64	1715	2.18	2.18
3/16	2025	2.56	3.12
13/64	2025	2.78	3.08
7/32	2184	2.62	3.04
1/4	2025	2.88	3.78
15/64	2025	2.88	3.18
9/32	2812	3.10/9	4.14
19/64	2025	3.18	4.18
5/16	2025	3.56	4.42
21/64	3281	3.56	4.54
11/32	2025	3.78	4.64
23/64	3544	3.12	4.78
3/8	2025	3.98	5
25/64	3880	3.98	5.08
13/32	4282	3.98	5.08
27/64	4218	5.18	5.88
29/64	4218	4.78	5.52
31/64	4218	4.78	5.52
15/32	4440	4.78	5.58
33/64	4440	4.78	5.78
1/2	5880	4.78	5.78

*2025 and 1315H bits with flats to fit in 3/8" chucks without modifying the chuck.

Product Overview

High-Performance Drilling Solution

This high-speed steel drill bit features a 135° split-point geometry designed for superior self-centering and reduced thrust requirements. With a robust black and bronze oxide finish, it provides excellent wear resistance for general-purpose applications in metal, wood, and plastic. Engineered to meet ASME B.94 11M standards, these bits offer precision and reliability for professional machining needs.

Technical Specifications

Special Features

- Split-point geometry for self-centering
- Flats on 25/64" and 13/32" sizes to fit 3/8" chucks
- General purpose design

Material	High-Speed Steel
Point Angle	135 degree
Surface Finish	Black Oxide, Bronze Oxide
Compliance Standard	ASME B.94 11M