

# Gutter Door Roll Forming Machine

This roll forming machine produces gutter doors. It is designed for efficient and precise production.



## ADDITIONAL IMAGES



## Overview

Heavy-duty roll forming machine designed for precise metal profile production.

### High-Performance Roll Forming Solution

This fully automatic gutter door roll forming machine is engineered for high-volume, precise metal profile manufacturing. Designed to handle various materials like color steel sheets, it features a robust construction that ensures stability and consistent output. With an intuitive control system and automated cutting mechanisms, this machine offers a reliable, cost-effective solution for creating high-quality gutter and door components.

## Technical Specifications

Compatible Materials	Color Steel Sheet, Galvanized Steel, Aluminum, Copper
Material Thickness	0.8 mm
Coil Width	293 mm
Main Motor Power	4 KW
Hydraulic Station Power	3 KW

## Performance Metrics

### Working Speed

**12 m/min**

Max Speed

### Cutting Tolerance

d±2.5mm (for length d 5000mm)

## Manufacturing Process

### Standard Workflow

- Uncoiling
- Sheet Guiding
- Roll Forming
- Measuring Length
- Cutting the panel
- Sheet to Support Table

## Compliance & Standards

Our manufacturing processes adhere to international quality standards including ISO 9001 and CE certification.

### Certifications

CE • ISO 9001:2008 • Type-Examination Certified