

# Four-Station Injection Stretch Blow Molding Machine

This four-station ISBM machine is widely used to create various material bottles. The machine provides accurate temperature control for optimal bottle molding and physical performance with a bottle range from 10ml to 2000ml.



## Overview

### High-Efficiency Production System

This fully automatic one-step four-station injection stretch blow molding machine is engineered for the high-volume manufacturing of plastic containers. By integrating injection molding, stretch blowing, and ejection into a single, seamless process, it significantly maximizes output while minimizing cycle times. Designed for reliability and precision, this machine is an ideal solution for the food, beverage, pharmaceutical, and cosmetic industries.

## Technical Capabilities

### Automation Level

Fully Automatic

### Process Type

One-step injection stretch blow molding

### Number of Stations

4

## Performance Metrics

### Key Performance Metrics

**4 count**

Simultaneous Stations

## Applications

### Compatible Products

- Plastic bottles
- Plastic jars
- Plastic containers

### Target Industries

Food, Beverage, Pharmaceutical, Cosmetic

## Operational Features

### Key Operational Features

- Integrated injection, stretch blowing, and ejection
- Robust construction
- User-friendly interface
- Advanced control systems for stable performance