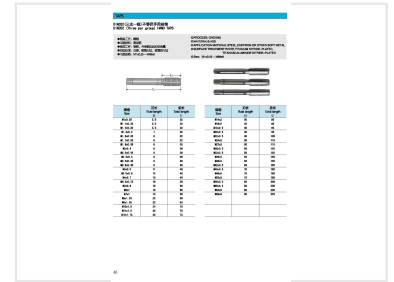


# DIN352 High-Speed Steel Hand Tap Set

This DIN352 hand tap set is available in three-piece groups with unequal pitch. These taps are ground and made from high-speed steel (HSS) and are suitable for machining steel, cast iron, and other soft metals.



## Product Overview

### DIN352 Hand Tap Set

This DIN352 hand tap set is engineered for precision threading in a variety of materials, including steel, cast iron, and other soft metals. Manufactured from high-speed steel (HSS) using a grinding process, these tools ensure durability and consistent performance. The set is available in a three-piece configuration with unequal pitch, offering versatility for professional machining applications.

## Technical Specifications

### Suitable Materials

Steel • Cast Iron • Soft Metals

### Manufacturing Process

Ground

### Material

High-Speed Steel (HSS)

### Surface Treatment Options

White Finish, Titanium Nitride-Plated, Titanium Aluminum Nitride-Plated

### Set Configuration

Three-piece set with unequal pitch

## Dimensions Table

### Standard Dimensions

Size	Flute Length (mm)	Total Length (mm)
M1x0.25	5.5	32
M3x0.5	11	40
M6x1	19	50
M10x1.5	24	70
M12x1.75	29	75
M20x2.5	40	95
M30x3.5	56	125
M50x5	75	180
M68x6	90	220

### Available Size Range

M1x0.25 to M68x6