

CNC High Speed Drilling, Punching, and Disk Marking Machine

This CNC machine performs high-speed drilling, punching, and disk marking. It features a robust frame and a CNC control system for precise and automated operations.



ADDITIONAL IMAGES



Overview

High-Efficiency CNC Processing Center

The TPPRHD103 is a versatile CNC machine engineered for simultaneous drilling, punching, and disk marking operations on a single plate. Designed for industrial metal fabrication, it utilizes a Siemens CNC system and servo-driven X, Y, and Z axes to ensure high precision and repeatable quality. Featuring a modular assembly for easy maintenance and a robust hydraulic cooling system, this machine optimizes workflow efficiency while reducing manual labor intensity.

Operational Metrics

Key Performance Metrics

1200 kN

Punching Force

125 kN

Marking Force

50 mm

Max Drilling Diameter

3000 r/min

Max Drilling Speed

Workpiece Capacity

Parameter	Value
Max workpiece size (LxW)	1500x800 mm
Max punching thickness (Q235)	5-25 mm
Max punching thickness (Q420, 16Mn)	5-20 mm
Max drilling thickness	40 mm

Technical Specifications

Drilling Spindle Specs

- Taper: BT50
- Stroke: 350mm
- Spindle Torque: 280Nm
- Motor Power: 22kW

Standard Features

Siemens PLC, Servo Motor Control, Internal/External Cooling, Self-diagnosis, Modular Assembly

Physical Dimensions

Physical Dimensions & Weight

- Overall Dimensions: 3300x3200x3000 mm
- Machine Weight: Approx. 8000 kg